

Amendments to the Specification

Please replace paragraph [0022] with the following amended paragraph:

[0022]        The process is further illustrated are described in Fig. 1, where the process begins at block 20 where the calf 11 is born. After a predetermined number of days (block 22), such as the three days mentioned earlier, the calf 11 is ~~take~~ taken from its mother and fed the heated rations 38 that are cooked in oven 43 (block 24). After the calf 11 achieves the above-referenced predetermined weight, such as at least 300 pounds (block 26), it is transferred to the feeding station 14.